



## AM-1250™ DTM PRIMER

AmTech's AM-1250™ DTM Primer is a fast drying, 2.1 VOC compliant, direct-to-metal primer that is ideal for use on properly prepared bare substrates, sanded OE finishes as well as properly prepared body fillers. AM-1250 provides excellent adhesion to bare metal and has outstanding leveling and sanding properties.



Mix as directed below. Stir thoroughly and strain before spraying.

- 4 Parts AM-1250 DTM Primer
- 1 Part AM-1254 Activator



### APPLICATION:

2—3 medium wet coats

**Note:** DO NOT apply AM-1250 over Etch Primer.



### POT LIFE:

2 hours (@ 72°F / 22°C)



### FLASH TIME (@ 72°F / 22°C):

5—10 minutes flash between coats

### DRY TIME:

- Air Dry: 1 hour
- Baking: 15 minutes at 140°F / 60°C metal temperature



### SURFACE PREPARATION:

1. Clean and dry the repair area.
2. Sand surface with P120—P180 grit abrasive.
3. Remove all sanding debris with ICR-0020™, ICR-0014™, ICR-1402™, or ICR-0010™ Aerosol.
4. Wipe completely dry with a clean, lint-free cloth.



### PHYSICAL PROPERTIES:

- VOC: 2.1/gal, 240 grams/litre
- Recommended Dried Film Thickness: 2.0 mils



### GUN SET-UP:

High Efficiency: 1.4mm—1.6mm  
HVLP: 1.4mm—1.6mm



### HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



### AIR PRESSURE:

High Efficiency: 15—29 psi at the gun  
HVLP: 6—10 psi at the cap