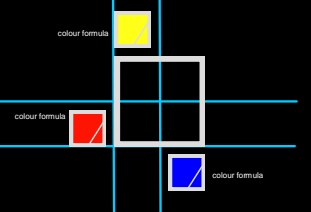




# NATIONAL RULE TOPCOATS



	H2O WATERBORNE	MIXED BASECOAT	FACTORY PACK BASECOAT	SINGLE STAGE COLOR	PSC-4000™ CLEARCOAT	PSC-7000™ CLEARCOAT	PSC-8000™ CLEARCOAT
DESCRIPTION	Waterborne Basecoat	Normal, Medium, High Solids option	BC-452™ Jet Black	Low, Medium, High Solids option	Production Clearcoat	HS Hot Weather Clearcoat	HS Clearcoat
ACTIVATOR	N/A	Optional: ICA Series 8:1 before thinning	Optional: ICA Series 8:1 before thinning	ICA series: 799 - 803	ICA series: 799 - 803	ICA series: 799 - 803	ICA series: 799 - 803
REDUCER / THINNER	HTH-300™ (Fast) or HTH-150™ (Normal)	ICR series: 1692 - 1695	ICR series: 1692 - 1695	ICR series: 1692 - 1695	N/A	ICR series: 1692 - 1695	ICR series: 1692 - 1695
MIX RATIO	1:10 -15%	1:1	1:1	3:1:1	3:1	3:1:up to 10%	2:1:up to 10%
RECOMMENDED COATS	2 - 3 coats or until hiding is achieved	Spray to full opacity, usually 2 - 3 coats	Spray to full opacity, usually 2 - 3 coats	Spray to full opacity, usually 2 - 3 coats	2 - 3 coats	2 full coats	2 full coats
DRY TIME @ 72°F	Use of dryers is recommended Air dry: allow basecoat to flash until a matte finish is achieved	3 - 5 minutes between coats, 15 minutes before clearcoat	3 - 5 minutes between coats, 15 minutes before clearcoat	5 - 10 minutes between coats	5 - 10 minutes between coats air dry overnight	10 - 15 minutes between coats, air dry overnight	10 - 15 minutes between coats,
MAXIMUM RECOAT TIME	After 6 hours, sand with P600 grit or finer	24 hours	24 hours	Allow to dry for 24 hours, then sand with P600 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer
FORCE DRY TIME	Short wave: 3 - 5 minutes; will be a matte finish when dry	N/A	N/A	30 minutes @140°F/60°C	20 minutes @120°F/50°C	25 - 30 minutes @ 140°F/60°C	25 - 30 minutes @ 140°F/60°C

Pro-Spray® Automotive Finishes An Alco Industries Company  
600 Nova Drive SE • Massillon, Ohio 44646 U.S.A. • Phone: 1-800-321-0672 • Technical Support: 1-800-776-0933

Pro-Spray® Automotive Finishes Ltd. Unit H, Normandy Lane, Stratton Business Park, Biggleswade, Bedfordshire SG18 8QB U.K.  
Tel: +44 (0) 1767 314320 • E-mail: sales@pro-spray.co.uk

ProSprayFinishes.com  
ProSprayH2O.com