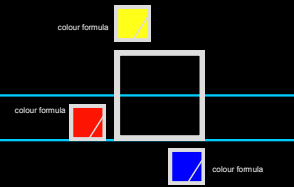




LOW VOC TOPCOATS



	WBC-452™ WATERBORNE F.P. BLACK & H2O WATERBORNE	3.5 VOC BASECOAT	2.8 VOC SINGLE STAGE COLOR	PMC-3000™ CLEARCOAT	PSC-9100™ CLEARCOAT	PSC-9200™ CLEARCOAT	PSC-9300™ CLEARCOAT	PSC-9500™ CLEARCOAT	PSC-9800™ CLEARCOAT
DESCRIPTION(S)	Factory Pack Jet Black Basecoat & Waterborne Basecoat	3.5 VOC Compliant Basecoat (Solvent)	Compliant 2.8 VOC Single Stage Color	2.1 VOC Matte Clearcoat	2.1 VOC Glamour Clearcoat	2.1 VOC Production Clearcoat	2.1 VOC Hyper Clearcoat	2.1 VOC Spot & Panel Clearcoat	2.1 VOC Glamour Clearcoat
ACTIVATOR	N/A	BCA-100™	PCA-551™, PCA-552™ or PCA-553™	PCA-550™, PCA-551™ PCA-552™ or PCA-553™	PCA-951™, PCA-952™ or PCA-953™	PCA-951™, PCA-952™ or PCA-953™	PCA-551™, PCA-552™ or PCA-553™	PCA-551™, PCA-552™ or PCA-553™	PCA-550™, PCA-551™ PCA-552™ or PCA-553™
REDUCER / THINNER	HTH-300™ (Fast) or HTH-150™ (Normal)	PCR-1993™	PCR-1770™ or PCR-1772™	PCR-1770™ or PCR-1772™	PCR-1770 or PCR-1772™ (Optional)	N/A	PCR-1770™ or PCR-1772™	PCR-1770™ or PCR-1772™	PCR-1770™ or PCR-1772™
MIX RATIO	1:10 -15%	4:2:1	2:1:15%	3:1:up to 10%	2:1:Up to 10% PCR-1770™ or PCR-1772™	4:1	3:1:up to 10% PCR-1770™ or PCR-1772™	3:1:1	3:1:up to 15% PCR-1770™ or PCR-1772™
RECOMMENDED COATS	2 - 3 coats or until hiding is achieved	2 - 4 medium coats or until hiding is achieved	2 - 3 medium wet coats	2 coats; flash 5 - 10 minutes between coats	2 medium wet coats; flash 5 - 10 minutes between coats	2 medium wet coats; flash 5 - 10 minutes between coats	2 back to back coats; with no flash time between coats	2 medium wet coats; flash 5 - 10 minutes between coats	2 medium wet coats; flash 10 - 15 minutes between coats
DRY TIME @ 72°F	<i>Use of dryers is recommended</i> Air dry: allow basecoat to flash until a matte finish is achieved	Flash: 5 - 10 minutes between coats	Flash: 5 - 10 minutes between coats	Flash: 10 - 15 minutes between coats; Dust free: 30 minutes	Flash: 10 - 15 minutes between coats; Dust free: 30 minutes	Flash: 10 - 15 minutes between coats; Dust free: 30 minutes	No flash between coats; Dust free: 10—15 minutes	Flash: 10 - 15 minutes between coats; Dust free: 30 minutes	Flash: 10 - 15 minutes between coats; Dust free: 30 minutes
MAXIMUM RECOAT TIME	After 6 hours, sand with P600 grit or finer	Allow to dry for 24 hours, then sand with P600 grit or finer	Allow to dry for 24 hours, then sand with P600 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer	Allow to dry for 12 hours, then sand with P1000 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer	Allow to dry for 24 hours, then sand with P1000 grit or finer
FORCE DRY TIME	Short wave: 3 - 5 minutes; will be a matte finish when dry	N/A	Bake 20 minutes @140°F/60°C	Air dry: 2 - 3 hours to assemble; Bake 30 minutes @ 140°F/60°C	No flash required; Cycle time: 20 minutes @ 140°F/60°C	No flash required; Cycle time: 20 minutes @ 140°F/60°C	Air dry: 30 minutes to 1 hour to assemble; Baking is not recommended	Air dry: 2 - 3 hours to assemble; Baking is not recommended	Air dry: 8 hours to assemble; Bake 20 minutes @ 140°F/60°C