



## AM-4200™ EUROCLEAR 4.2 VOC

**AmTech AM-4200™ EUROCLEAR 4.2 VOC** is an advanced European technology clearcoat system designed to maximize performance and turnaround in collision repair shops. AM-4200 increases productivity by providing excellent flow out and leveling, quick high-build coverage, fast dry times and great gloss direct from the gun. Use AmTech AM-4200 EUROCLEAR 4.2 VOC on spot, panel, multi-panel and overall refinishing jobs.



Mix as directed below. Stir thoroughly and strain before spraying.

- 2 Parts AM-4200 EUROCLEAR 4.2 VOC
- 1 Part Activator

AM-4265 Fast (55° - 70°F / 13° - 21°C)

AM-4275 Medium (70° - 85°F / 21° - 29°C)

AM-4285 Slow (85°F + / 29°C +)



### APPLICATION:

2 full wet coats



### FLASH TIME:

5—15 minutes between coats (@ 72°F / 22° C)

### DRY TIME:

- Out of Dust: 1 hour
- Dry to Polish: 16 hours
- Bake: 30 minutes at 140°F / 60° C



### POT LIFE:

2 hours (@ 72°F / 22° C)



### SURFACE PREPARATION:

1. To protect from overspray, mask areas not being refinished.
2. Apply basecoat color according to manufacturer's directions. Follow all instructions for mixing, application and dry times.



### PHYSICAL PROPERTIES:

- VOC: 4.2 lbs/gal, 499 grams/litre
- Theoretical Coverage: 600 sq. ft. @ 2.0 mil
- Recommended Dried Film Thickness: 2-3 mils



### GUN SET-UP:

Conventional: 1.4mm—1.6mm

HVLP: 1.3mm—1.6mm



### HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



### AIR PRESSURE:

Conventional: 45—55 psi at the gun

HVLP: 6—10 psi at the cap