



An Alco Industries Company
600 Nova Drive SE • Massillon, Ohio 44646
ProSprayFinishes.com • ProSprayH2O.com

TECHNICAL DATA SHEET

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Plastic Repair Procedures Primed Parts

Technical Support: 1-800-776-0933

Plastic Repair for Primed Parts

STEP 1:

Primer Test: Wet rag with thinner and hold for a few seconds *on the bottom side or an inconspicuous spot* on the bumper. If the primer softens or lifts, continue testing by applying a piece of 2" tape to the primer and rub down firmly. Pull the tape back quickly, If the primer comes off, remove all the primer and treat the part as unprimed plastic.

STEP 2:

If thinner and tape test prove good, prep the part using one of the following recommended procedures:

- A. Wash thoroughly with warm soap and water. During the rinse, water should sheath off and not bead up.
- B. Wet sand using P600–P800 grit sandpaper or use a sand paste and grey or red scuff pad and warm water; rinse thoroughly then blow or wipe dry.

Either procedure must ensure that the part is completely dull and all cracks and crevices have been cleaned and scuffed.

STEP 3:

Re-clean with Waterborne Surface Cleaner, ICR-0010™ Aerosol or *Spirit Wipes. Any sand-through areas must be spot primed with **A-524™ Plastic Primer or A-525™ 1K Plastic Adhesion Promoter Aerosol prior to applying a filler primer or sealer. If additional build is needed, two medium coats of Pro-Spray 2K Primer is recommended.

NOTE: * Use of Spirit Wipes in approved areas only for spot cleaning. Pump sprayers must be used during application.

** Check with local Air Quality Regulations before use.

STEP 4:

Apply one double coat of the appropriate 2K sealer. Allow to flash 10–15 minutes before topcoating.

STEP 5:

Apply appropriate topcoat following recommended procedures.

Special Notes / Clean Up



Clean Up Dispose of product according to state, local and federal regulations.

Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Pro-Spray products until the Material Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on Material Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.