



An Alco Industries Company
600 Nova Drive SE • Massillon, Ohio 44646
ProSprayFinishes.com • ProSprayH2O.com

TECHNICAL DATA SHEET

Page 1 of 1 TDSLVPLSTCRPR2 - 0711

Plastic Repair Procedures Non-Primed Parts

Technical Support: 1-800-776-0933

Plastic Repair for Non-Primed, Smooth Parts

STEP 1:

Clean both sides of bumper with hot, soapy water. Rinse well then blow or wipe dry. During the rinse, water should sheath off and not bead up.

NOTE: Use a soap that is non-wax, PH neutral and does not contain emollients.

STEP 2:

Clean both sides with ICR-0020™ Waterborne Surface Cleaner and a white ultra-fine scuff pad. This step is to help remove wax type mold release agents.

STEP 3:

Re-clean using a gray scuff or red pad and sand paste followed by washing with hot, soapy water. Rinse well and dry immediately to avoid water staining. If water beads up while being rinsed, wash again, then re-rinse until the beading stops and the water runs off in sheets.

NOTE: The use of a white scuff pad may be necessary for textured parts.

STEP 4:

Re-clean with ICR-0020™ Waterborne Surface Cleaner before applying paint.

STEP 5:

Primer, spray one double coat of A-524 Plastic Bumper Primer or *A-525™ 1K Plastic Adhesion Promoter Aerosol and allow to flash for 15 minutes. If a higher build is needed, two medium coats of Pro-Spray 2K Primer is recommended.

NOTE: * Use A-525 in California VOC restricted areas.

STEP 6:

Apply one double coat of appropriate 2K sealer. Allow to flash 10–15 minutes.

STEP 7:

Apply appropriate topcoat following recommended procedures.

Special Notes / Clean Up



Clean Up Dispose of product according to state, local and federal regulations.

Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Pro-Spray products until the Material Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on Material Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.