

DTM Non-Iso Primer

A-536 (Grey) & A-537 (Dark Grey)

Dry Times to Sand @ 72°F / 22.2°C



Flash	10 minutes between coats
Air Dry	1 hour
Baking	15–20 minutes @ metal temperature of 140°F/60°C
Short Wave	10 minutes. Allow to cool completely. Refer to the infrared manufacturer's guide for set-up regulations.

Sanding



Dry & D.A.:	P400–P600
Water Sanding:	P500–P600

Recoat

Topcoat within 24 hours after sanding. If time exceeds 24 hours, the primed surface must be sanded and cleaned again prior to application of primer or topcoat.

Topcoats

When dry and sanded, topcoat with:

- Pro-Spray 2K Sealers
- Pro-Spray Solvent Basecoat/Clearcoat
- Pro-Spray Single Stage
- Pro-Spray H2O Basecoat/Clearcoat

Special Notes / Clean Up



Clean Up Clean equipment after use with a cleaning solvent. Dispose of solvent according to state, local and federal regulations.

Physical Data

VOC (RTS) per U.S. Gal	3.15 lbs
Recommended Film Thickness:	2 - 3 mils
Total Solids by Weight (RTS with out thinner):	A - 536 - 58.1%, A - 537 - 50.1%
Coverage - Sq. Ft. /100 ml (RTS)	4.4

Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Pro-Spray products until the Material Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on Material Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.