

**Product Description** EBA-50™ Transparent Wet-on-Wet Sealer is a semi-opaque clear sealer that is great for filling minor sand scratches and will dry to a semi-gloss sheen. Due to EBA-50 not being fully transparent, it is not to be used as a wet-bed blending agent.

### Components



**Activators**  
**Thinners**

**EBA-50**  
**ICA Series 799–803**  
**ICR Series 1692–1695**

### Substrates

- Sanded OE finish in good condition
- Pro-Spray DTM Primer
- Pro-Spray 2K Urethane Primer

### Surface Preparation



Clean and dry the surface. Sand surface with P220–P360 grit abrasive. Remove all sanding debris with ICR-1402™ or ICR-0014™.

### Mix Ratio

Refer to "Pro-Spray Activator Selection Guide".

**Mixed Color**  
**Activator**  
**Thinner**



**3 Parts**  
**1 Part**  
**2 Part**

### Pot Life @ 72°F / 22.2°C



1 hour

### Viscosity @ 72°F / 22.2°C

17–18 secs DIN4

### Gun Set Up



**High Efficiency**  
1.2mm–1.4mm

**HVLP**  
1.2mm–1.4mm

### Air Pressure



**High Efficiency**  
15–29psi  
@ the gun

**HVLP**  
6–10 psi max  
@ the cap

**NOTE:** Refer to individual gun manufacturer for proper spray gun setting.

### Application



One medium wet coat.  
Allow 5–10 minutes flash before topcoating.

# Transparent Wet-on-Wet Sealer

EBA-50

## Flash / Dry Times @ 72°F / 22.2°C



<b>Flash</b>	N/A
<b>Air Dry</b>	Maximum of 1 hour from activation
<b>Baking</b>	20 minutes @ metal temperature of 140°F/60°C
<b>Short Wave</b>	N/A

## Recoating

Apply topcoat within one hour of activation for wet-on-wet use. If longer than one hour, allow to dry overnight or force dry. The sealer must be sanded with P800 before applying topcoat.

## Topcoating

Pro-Spray 2K Single Stage or Pro-Spray Solvent Basecoat/Clearcoat.

**NOTE:** Do not apply H2O Basecoat over EBA-50.

## Special Notes / Clean Up



**Clean Up** Clean equipment after use with a cleaning solvent. Dispose of solvent according to state, local and federal regulations.

## Physical Data

<b>VOC (RTS) per U.S. Gal</b>	4.60 lbs
<b>Recommended Dry Film Thickness</b>	1.0–1.5 mils
<b>Total Solids by Weight (RTS)</b>	43.83%
<b>Coverage - Sq. Ft. /100 ml (RTS)</b>	8.3

## Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Pro-Spray products until the Material Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on Material Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.